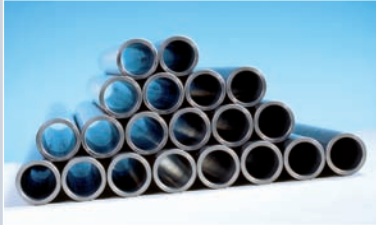




**Schumacher
Stahlrohre
Düsseldorf**

Precision in steel tubes

Range of sawing machines



Rattunde ACS 9072 90/2/BM+CFM+WDM

OD	10 - 90 mm
Fix lgth	150 - 2000 mm
Fix lgth	on request under 150 mm
Long. tol.	0,2 - 2 mm depending on length and diameter
Cut	3 mm
Fasen: ä. D.	30°, 45°, 60° 0 - 3 mm
Bevel: ID	25°, 45° 0 - 3 mm
Ends processing on request	
Residual holding	100 mm
PlanCut	20 mm
Waschen, Trocknen, Konservieren	

Reika-Abstechautomat 224/320 CNC Cutting off & ends processing

OD	10 - 90 mm
Wall	1,5 - 12 mm
Fix lgth	150 - 1700 mm
Long. tol.	0,2 - 2 mm depending on length and diameter
Cut	3 mm
Bevel: OD	30°, 45°, 60° 0 - 3 mm
Bevel: ID	25°, 45° 0 - 3 mm
Ends processing on request	
Residual holding	120 mm
PlanCut	50 mm

Reika-Abstechautomat 243

OD	20 - 180 mm
Fix lgth	50 - 3000 mm
Long. tol.	0,2 - 2 mm depending on length and diameter
Cut	5 mm
Bevel: OD	45° 0 - 5 mm
Bevel: ID	45° 0 - 5 mm
Residual holding	150 mm
PlanCut	50 mm

Reika-Abstechautomat 223

OD	10 - 90 mm
Fix lgth	50 - 3000 mm
Long. tol.	0,2 - 2 mm depending on length and diameter
Cut	4 mm
Bevel: OD	45° 0 - 2,0 mm
Bevel: ID	30° 0 - 1,5 mm
Residual holding	100 mm
PlanCut	20 mm

RSA Schneide- und Entgratzentrum

OD	6 - 90 mm
Wall thicknesses	at least 0,7 mm
Fix lgth	100 - 3000 mm (cutting & brush deburring) 30 - 3000 mm (cutting only)
Long. tol.	ä.D. 6 - 49 mm +/- 0,2 mm ä.D. 50 - 74 mm +/- 0,25 mm
OD	75 - 90 mm +/- 0,3 mm
Rod cut	0 - 20 mm
Residual holding	> 35 mm to approx. 100 mm

Forte SBA 401

OD	30 - 420 mm
Fix lgth	8 - 10000 mm
Long. tol.	0,5 - 5 mm depending on length and diameter
Cut	2 mm

Kasto-Bandsäge

OD	25 - 360 mm
Fix lgth	10 - 10000 mm
Long. tol.	0,5 - 5 mm depending on length and diameter
Cut	2 mm

Kasto functional U

ä. D.	6 - 260 mm
Fixlg.	15 - 6000 mm
Long. tol.	0,5 - 5 mm depending on length and diameter
Cut	2 mm

Kappsäge Falcon 275

OD	3 - 80 mm
Fix lgth	20 - 7500 mm
Long. tol.	1 - 5 mm depending on length and diameter
Cut	3 mm

RSA-Endenbearbeitungsautomat

OD	16 - 100 mm
Fix lgth	130 - 3000 mm
OD & ID deburring	

A plane table with digital display is available for testing and length measuring.

Measuring range	0 - 3000 mm
System precision	0.001 mm

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