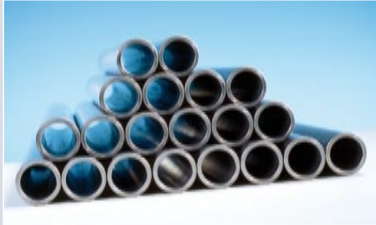




**Schumacher
Stahlrohre
Düsseldorf**

Precision in steel tubes

Range of sawing machines



Reika-Abstechautomat 224/320 CNC

Cutting off & ends processing

OD	10 - 90 mm
Wall	1.5 - 12 mm
Fix lgth	150 - 1700 mm
Long. tol.	0.2 - 2 mm depending on length and diameter
Cut	3 mm
Ends processing on request	
Residual holding	120 mm
Facing cut	50 mm

Reika-Abstechautomat 243

OD	20 - 180 mm
Fix lgth	50 - 3000 mm
Long. tol.	0.2 - 2 mm depending on length and diameter
Cut	5 mm
Bevel: OD	45° 0 - 5 mm
Bevel: ID	45° 0 - 5 mm
Residual holding	150 mm
Facing cut	50 mm

Reika-Abstechautomat 223

OD	10 - 90 mm
Fix lgth	50 - 3000 mm
Long. tol.	0.2 - 2 mm depending on length and diameter
Cut	4 mm
Bevel: OD	45° 0 - 2.0 mm
Bevel: ID	30° 0 - 1.5 mm
Residual holding	100 mm
Facing cut	20 mm

Rattunde ACS 9072 90/2/ BM+ CFM + WDM

OD	10 - 90 mm
Fix lgth	150 - 2000 mm
Long. tol.	0.2 - 2 mm depending on length and diameter
Cut	3 mm
Bevel: OD	45° 0.5 - 3 mm
Bevel: ID	45° 0.5 - 3 mm
Ends processing on request	
Residual holding	100 mm
Facing cut	20 mm

RSA Schneide- und Entgratzentrum

OD	6 - 90 mm
Wall thicknesses	at least 0.7 mm
Fix lgth	100 - 3000 mm (cutting & brush deburring) 30 - 3000 mm (cutting only)
Long. tol.	OD 6 - 49 mm +/- 0.2 mm OD 50 - 74 mm +/- 0.25 mm OD 75 - 90 mm +/- 0.3 mm
Rod cut	0 - 20 mm
Residual holding	> 35 mm to approx. 100 mm

Kasto functional U

OD	6 - 260 mm
Fix lgth	15 - 6000 mm
Long. tol.	0.5 - 5 mm depending on length and diameter
Cut	2 mm

Spontan-Kreissäge

OD	3 - 52 mm
Fix lgth	20 - 7500 mm
Long. tol.	1 - 5 mm depending on length and diameter
Cut	2 mm

Rüsch-Bandsäge

OD	15 - 250 mm
Fix lgth	4 - 8000 mm
Long. tol.	1 - 5 mm depending on length and diameter
Cut	2 mm

Kasto-Bandsäge

OD	25 - 360 mm
Fix lgth	10 - 10000 mm
Long. tol.	0.5 - 5 mm depending on length and diameter
Cut	2 mm

Forte SBA 401

OD	30 - 420 mm
Fix lgth	8 - 10000 mm
Long. tol.	0.5 - 5 mm depending on length and diameter
Cut	2 mm
Fix lgth	8 - 10000 mm
Long. tol.	0.5 - 5 mm depending on length and diameter
Cut	2 mm

RSA-Endenbearbeitungsautomat

OD	16 - 100 mm
Fix lgth	130 - 3000 mm
OD & ID deburring	

**A plane table with digital display is
available for testing and length
measuring.**

Measuring range 0 - 3000 mm
System precision 0.001 mm

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